epd-global
Powered by EPD-Norway

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

BEWI TERRA XPS SWEDEN



EPD-Global

Owner of the declaration:
BEWI ASA, Insulation and Construction

Product:
BEWI TERRA XPS SWEDEN

Declared unit:
1 m²

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR.
NPCR 012:2022 Part B for Thermal insulation products

Program operator:
EPD-Global

Declaration number:
NEPD-18758-23190

Issue date:
27.10.2026

Valid to:
27.10.2031

EPD software:
LCAno EPD generator ID: 1821979

General information

Product

BEWI TERRA XPS SWEDEN

Program operator:

EPD-Global
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 977 22 020
web: www.epd-global.com

Declaration number:

NEPD-18758-23190

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR.
NPCR 012:2022 Part B for Thermal insulation products

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 m^2 BEWI TERRA XPS SWEDEN

Declared unit with option:

A1, A2, A3, A4, A5, C1, C2, C3, C4, D

Functional unit:

1 m^2 Bewi Terra XPS 250 insulation board with 34 mm thickness at R=1 m^2
K/W, transportation to site, waste handling and recovery.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Owner of the declaration:

BEWI ASA, Insulation and Construction
Contact person: Marc Storm Andersen
Phone: +45 72157902
e-mail: marc.andersen@bewi.com

Manufacturer:

BEWI ASA, Insulation and Construction
Hammarvikringen 64
HAMAR 7263, Norway

Place of production:

Bewi Insulation Scandinavia, Skövde
Diabasvägen 6
SE-541 52 Skövde, Sweden

Management system:

ISO 14001 og 9001 for all production sites

Organisation no:

925437948

Issue date:

27.10.2026

Valid to:

27.10.2031

Year of study:

2024

Comparability:

EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not viewed in a building context.

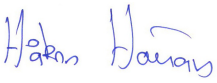
Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global. NEPDT97

Developer of EPD: Mikael Danestedt

Reviewer of company-specific input data and EPD: Ahmad Nazal

Approved:



Håkon Hauan, CEO EPD-Global

Product

Product description:

XPS insulation boards are available in various dimensions, thicknesses and compressive strength classes.
Extruded polystyrene (XPS) is a polymer foam commonly used for thermal insulation in buildings and other construction applications. XPS has a closed-cell structure containing primarily air, providing good thermal insulation performance at a low weight. Other key characteristics include low water absorption, long service life and high compressive strength.
BEWI Terra XPS produced in Skövde is manufactured using a polystyrene raw material mix consisting of 90-94% recycled raw material and 6-10% virgin material.

This LCA is based on XPS 250 kPa and can be applied to all XPS products manufactured in Sweden using the conversion factors provided under System Boundaries.

Product specification

XPS is manufactured using an extrusion process in which polystyrene granules are mixed with additives and blowing agents to produce the foam mass. The foam mass is extruded into a continuous board with the desired thickness and is subsequently cut to the required dimensions. Some of the remaining blowing agents are released from the product before it leaves the factory gate.

The product designation refers to the compressive strength class. For example, XPS 250 indicates a compressive strength of 250 kPa at 10% deformation.

The weight per declared unit is 1,01854 kg, based on a product density of 28.5 kg/m^3 and a declared thickness of 34 mm. Packaging materials are excluded from the product weight.

Density:

XPS 250: 28.5 kg/m^3
XPS 300: 31.0 kg/m^3

Materials	kg	%
Ekstrudert polystyren (XPS)	0.09485	9.31
Expansion gas	0.02244	2.20
Natural gas liquid	0.0476	4.67
Plastic - Recycled	0.8537	83.81
Total	1.02	100.00

Packaging	kg	%
Packaging - EPS	0.001308	9.38
Packaging - Plastic	0.01263	90.62
Total incl. packaging	1.03	100.00

Technical data:

CE marking: XPS insulation boards are CE certified according to SS-EN 13164
Typical size: 600 mm x 1200 mm, 600 mm x 2400mm
Typical thickness: 10 mm - 150 mm
Moisture absorption: WLT (T) 0,7
Compressive strength: 250 kPa (declared unit), see conversion factors for other values
Fire class: NPD

Market:

Sweden, Norway, Denmark, Finland

Reference service life, product

As in the construction where it is used

Reference service life, building or construction works

As in the construction where it is used

LCA: Calculation rules

Declared unit:

1 m^2 BEWI TERRA XPS SWEDEN

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804+A2. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Ekstrudert polystyren (XPS)	Plastics Europe + ecoinvent 3.10.1	European average.	2023
Expansion gas	ecoinvent 3.6	Database	2020
Natural gas liquid	ecoinvent 3.10.1	Database	2023
Packaging - EPS	Plastics Europe + ecoinvent 3.6	European average.	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Plastic - Recycled	NEPD-15396-18867	EPD	2025

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:



Global Warming Potential (GWP-total) – EN 15804+A2													
GWP-total R=1 (kg CO_2e / m^2)				Conversion factors for compressive strength classes (kPa) and thicknesses (mm)							A1-A3	A1-D	
XPS	A1-A3	A1-D	Declared thickness (R=1)	R=1	20 mm	30 mm	50 mm	70 mm	80 mm	100 mm	1 m^3	1 m^3	
250 kPa	0,6997	3,9246	34 mm	1,00	0,588	0,882	1,471	2,059	2,353	2,941	20,579	kg CO_2e/m^3	115,430 kg CO_2e/m^3
300 kPa	0,7265	3,9516	34 mm	1,038	0,611	0,916	1,527	2,138	2,443	3,054	21,368	kg CO_2e/m^3	116,223 kg CO_2e/m^3
*Calculation example A1-A3 0,6997*3,054= **2,1369 kg CO_2e / m^2** for XPS 300 100mm thickness													
Global Warming Potential (GWP-GHG / GWP-IOBC)													
GWPIOBC R=1 (kg CO_2e / m^2)				Conversion factors for compressive strength classes (kPa) and thicknesses (mm)							A1-A3	A1-D	
XPS	A1-A3	A1-D	Declared thickness (R=1)	R=1	20 mm	30 mm	50 mm	70 mm	80 mm	100 mm	1 m^3	1 m^3	
250 kPa	0,6987	3,9266	34 mm	1,00	0,588	0,882	1,471	2,059	2,353	2,941	20,550	kg CO_2e/m^3	115,489 kg CO_2e/m^3
300 kPa	0,7255	3,9536	34 mm	1,038	0,611	0,916	1,527	2,138	2,443	3,054	21,338	kg CO_2e/m^3	116,282 kg CO_2e/m^3
*Calculation example A1-A3 0,6987*3,054= **2,1338 kg CO_2e / m^2** for XPS 300 100mm thickness													

Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (kgkm)	36.7 %	250.00	0.043	l/tkm	10.75

Assembly (A5)	Unit	Value			
Waste, packaging, plastic to average treatment - A5 (inkl transport) (kg)	kg	0.01394			

De-construction demolition (C1)	Unit	Value			
Manual demolition of XPS in C1 (kg)	kg	1.02			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 6 (kgkm) - RER	53.3 %	20.00	0.023	l/tkm	0.46

Waste processing (C3)	Unit	Value			
Waste, Polystyrene, incineration	kg	1.02			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
substitution of electricity, Norway	MJ	0.00008782			
Substitution of thermal energy, Norway (MJ)	MJ	0.001329			
Substitution of thermal energy, district heating (MJ)	MJ	0.0002298			
Substitution of electricity (MJ)	MJ	0.0000938			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact												
	Indicator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	4.88E-01	4.67E-02	1.65E-01	4.38E-02	1.10E-03	0.00E+00	1.87E-03	3.25E+00	0	-9.90E-06
	GWP-fossil	kg CO_2 -eq	4.81E-01	4.66E-02	1.54E-01	4.38E-02	1.10E-03	0.00E+00	1.87E-03	3.25E+00	0	-9.56E-06
	GWP-biogenic	kg CO_2 -eq	5.08E-03	3.27E-05	2.40E-03	1.81E-05	1.52E-07	0.00E+00	8.00E-07	1.28E-05	0	-3.01E-08
	GWP-luluc	kg CO_2 -eq	1.53E-03	1.73E-05	8.33E-03	1.56E-05	8.47E-08	0.00E+00	5.69E-07	4.43E-06	0	-3.14E-07
	ODP	kg CFC11 -eq	4.49E-08	1.37E-09	2.24E-09	9.92E-09	6.60E-11	0.00E+00	4.50E-10	4.41E-10	0	-6.58E-07
	AP	mol H+ -eq	1.69E-03	1.15E-04	9.15E-04	1.26E-04	1.36E-06	0.00E+00	6.01E-06	3.78E-04	0	-8.23E-08
	EP-FreshWater	kg P -eq	7.37E-06	3.06E-06	6.66E-05	3.50E-07	2.27E-09	0.00E+00	1.49E-08	2.73E-06	0	-1.45E-09
	EP-Marine	kg N -eq	3.72E-04	2.87E-05	1.48E-04	2.49E-05	1.24E-06	0.00E+00	1.32E-06	2.02E-04	0	-2.50E-08
	EP-Terrestial	mol N -eq	4.05E-03	3.11E-04	1.39E-03	2.78E-04	4.88E-06	0.00E+00	1.47E-05	1.98E-03	0	-2.71E-07
	POCP	kg NMVOC -eq	1.78E-03	1.80E-04	5.84E-03	1.07E-04	1.60E-06	0.00E+00	5.77E-06	4.87E-04	0	-7.51E-08
	ADP-minerals&metals[1]	kg Sb-eq	3.62E-06	1.72E-07	8.91E-06	1.21E-06	5.88E-09	0.00E+00	3.33E-08	5.97E-08	0	-1.82E-10
	ADP-fossil[1]	MJ	1.58E+01	6.78E-01	9.94E+00	6.62E-01	4.55E-03	0.00E+00	3.03E-02	2.22E-01	0	-1.35E-04
	WDP[1]	m^3	2.59E+02	2.58E-02	5.48E-01	6.40E-01	1.61E-02	0.00E+00	2.33E-02	5.03E-02	0	-1.40E-03

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

The LCA results in the EPD are calculated using a specific methodological approach for accounting energy resources, see the additional requirements section for more information. In this EPD the following approach was used: Location-based approach.

Additional environmental impact indicators

Indicator		Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	PM	Disease incidence	1.76E-08	3.90E-09	7.66E-09	2.68E-09	2.40E-11	0.00E+00	1.72E-10	1.63E-09	0	-4.00E-12
	IRP[2]	kgBq U235 -eq	1.04E-01	9.41E-04	7.12E-01	2.89E-03	2.06E-05	0.00E+00	1.33E-04	4.62E-04	0	-1.04E-06
	ETP-fw[1]	CTUe	3.96E+01	1.04E-01	1.27E+00	4.91E-01	4.34E-03	0.00E+00	2.22E-02	2.63E+00	0	-7.10E-04
	HTP-c[1]	CTUh	1.58E-10	0.00E+00	1.47E-10	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.20E-10	0	0.00E+00
	HTP-nc[1]	CTUh	6.86E-09	4.74E-10	7.75E-09	5.36E-10	4.00E-12	0.00E+00	2.10E-11	5.50E-09	0	0.00E+00
	SQP[1]	dimensionless	3.66E+00	5.40E-01	2.35E+00	4.63E-01	7.95E-03	0.00E+00	3.48E-02	4.94E-02	0	-8.67E-04

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use

Indicator		Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	PERE	MJ	1.35E+00	1.13E-02	6.80E+00	9.48E-03	1.15E-04	0.00E+00	3.82E-04	7.42E-03	0	-8.88E-04
	PERM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00
	PERT	MJ	1.35E+00	1.13E-02	6.80E+00	9.48E-03	1.15E-04	0.00E+00	3.82E-04	7.42E-03	0	-8.88E-04
	PENRE	MJ	9.84E+00	6.78E-01	9.94E+00	6.62E-01	4.55E-03	0.00E+00	3.03E-02	2.22E-01	0	-1.35E-04
	PENRM	MJ	6.77E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-6.19E+00	0	0.00E+00
	PENRT	MJ	1.66E+01	6.78E-01	9.94E+00	6.62E-01	4.55E-03	0.00E+00	3.03E-02	-5.97E+00	0	-1.35E-04
	SM	kg	8.54E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00
	RSF	MJ	8.27E-03	1.67E-05	8.94E-06	3.39E-04	3.02E-06	0.00E+00	1.33E-05	1.53E-06	0	-1.26E-07
	NRSF	MJ	1.80E-02	4.27E-05	0.00E+00	1.21E-03	7.89E-06	0.00E+00	4.47E-05	0.00E+00	0	-4.73E-05
	FW	m^3	1.02E-02	9.46E-05	1.43E-02	7.08E-05	2.41E-06	0.00E+00	3.45E-06	5.61E-04	0	-1.59E-06

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Waste

Indicator		Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	HWD	kg	1.22E-02	9.39E-04	1.02E-02	3.41E-05	0.00E+00	0.00E+00	1.66E-06	0.00E+00	0	-8.36E-08
	NHWD	kg	1.92E-01	2.18E-02	3.67E-01	3.22E-02	1.39E-02	0.00E+00	2.64E-03	1.02E+00	0	-6.29E-06
	RWD	kg	5.27E-05	4.10E-07	1.52E-04	4.51E-06	0.00E+00	0.00E+00	2.07E-07	0.00E+00	0	-7.18E-10

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Output flow

Indicator		Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00
	MFR	kg	0.00E+00	0.00E+00	1.13E-02	0.00E+00	7.11E-03	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00
	MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.97E-07	0.00E+00	0.00E+00	1.02E+00	0	0.00E+00
	EEE	MJ	0.00E+00	0.00E+00	2.06E-06	0.00E+00	1.07E-06	0.00E+00	0.00E+00	9.38E-05	0	0.00E+00
	EET	MJ	0.00E+00	0.00E+00	4.30E-06	0.00E+00	1.62E-05	0.00E+00	0.00E+00	2.30E-04	0	0.00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0.00E+00
Biogenic carbon content in accompanying packaging	kg C	0.00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

The table below presents GWPtotal values for energy resources used in the manufacturing phase (A3), calculated with both the location-based and market-based approach. This information is provided for transparency, allowing EPD users to understand the impact of these methodological choices. In this EPD, the following methodology was used in the main results: Location-based approach.

Electricity mix	Source	Amount	Unit	GWPtotal [kg CO2/Unit]	SUM [kg CO2]
Location-based approach.					
Electricity, Sweden, low voltage (kWh)	ecoinvent 3.10.1	2.24E+00	kWh	3.77E-02	8.46E-02
Market-based approach.					
Electricity, Sweden, low voltage, residual mix	ecoinvent 3.10.1	2.24E+00	kWh	6.55E-02	1.47E-01

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

not relevant

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products											
Indicator	**Unit**	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	4.88E-01	4.67E-02	1.64E-01	4.38E-02	1.10E-03	0.00E+00	1.87E-03	3.25E+00	0	-9.76E-06

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.
ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.
EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.
ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.
ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.
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BEWI	**Owner of the declaration:** BEWI ASA, Insulation and Construction Hammarvikringen 64, HAMAR 7263, Norway	Phone: e-mail: web:	+45 72157902 marc.andersen@bewi.com https://bewi.com
LCA.no	**Author of the Life Cycle Assessment** LCA.no AS Dokka 6A, 1671 Kråkerøy, Norway	Phone: e-mail: web:	+47 916 50 916 post@lca.no www.lca.no
LCA.no	**Developer of EPD generator** LCA.no AS Dokka 6A, 1671 Kråkerøy, Norway	Phone: e-mail: web:	+47 916 50 916 post@lca.no www.lca.no
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