

**General description (X=extrusion) HT is a EPS/PPO blend**

X-HT is a EPS/PPO granulate which can be moulded into high toughness and/or high temperature foam. The material is available with and without flame retardant. The compressive strength of the material is appr. 15% higher then normal EPS at comparable densities, which makes the material very suitable for impact-absorbing applications.

PHYSICAL PROPERTIES	TEST METHOD	UNITS	SPECIFICATION				
Colour / form			Lentil-shaped granulate in light creamy or dark grey*				
			* Color can fluctuate between batches and is also depending on density of the foam				
Bulk Density	ISO 1183	g/cm <sup>3</sup>	0,66				
Pentane Content		%	> 3 %*				
			* depending on application and density of the foam				
Moisture absorption		%	< 0,1%				
Compressive strength	EN1605 (10%)	kPa	40 kg/m <sup>3</sup> , 250 kPa 60 kg/m <sup>3</sup> , 500 kPa 80 kg/m <sup>3</sup> , 850 kPa				
Size range 90% between	Sieving	Mm	X-HT x12R/F	1.0-1.4 mm			
			X-HT x11R/F	0.9-1.4 mm			
			X-HT x10R/F	0.8-1.2 mm			
			X-HT x08R	0.6-1.0 mm			
Thermal properties	ISO 2796-1980		Short term resistance*	Long term resistance	Flame retardant	Thermal Insulation mW/Mk*	Type
			110-115°C	105-108°C	No	33	X-HT600R
			100-108°C	100-104°C	No	33	X- HT400R
			90-100°C	85-90°C	Yes	35	X-HT200R/F
			* at 30 kg/m <sup>3</sup>				
The temperature resistance is depending on redusual pentane , load and duration and has to be tested in practice for the specific application * short term = 1 hour exposure without significant deformation (< 1%)							
Fire properties	ECE R44 FMVSS302 UL 94		<b>X-HT200F</b>				
			Test norm	Density range		Result	
			ECE R44 and FMVSS 302	25-60kg/m <sup>3</sup>		0 mm/min	
			UL94 (ASTM 4986-03)	25-60 kg/m <sup>3</sup>		HF1	

**N.B.**

Information contained in this data-sheet is given in good faith and to the best of the knowledge and belief of BEWI. The properties of plastics set out herein are typical values and do not constitute a specification. It is at all times the responsibility of the customer to ensure that materials supplied by the Company are suitable for the purpose for which they are intended. The Company accepts no liability whatsoever arising out of the use of the information herein contained or the use, application, adaptation or processing of the products herein described.

## Remarks:

X-HT xxxF series is halogen free and contains no SVHC's. Higher temperature resistance in foam can be made available depending on the application. The temperature resistance can only be achieved only if residual pentane is removed like by an extended oven treatment of at least 72 hours at 70°C.

## **Processing guidelines**

### *Pre-expansion*

Pre-expanding X-HT materials can best be done on a pressure pre-expander, because of the higher softening temperatures. An example of typical settings for X-HT 200 are listed below, but will be depending on the used equipment.

### *Moulding*

Maturing time appr. 48 hours.

Moulding of X-HT200 and X-HT400 series can be done on a standard moulding machines (max. pressure 1.6bar). Moulding pressure X-HT400R 1.4 bar recommended. Depending on pentane content, EPS/PPO ratio and density an EPP molding machine could be required

Processing conditions for other types can be made available on request.

## **Packaging and storage**

X-HT is delivered in 1000KG cardboard octabins. Other packaging on request.

The material should be used up within 6 months after delivery.

## **Chemical resistance**

X-HT is resistant to most mineral acids and their water solutions. It is unaffected by alkali solutions regardless of concentration, temperature or duration of exposure. The material may be detrimentally affected by strong oxidizing acids (i.e.: nitric and perchloric acids). Chlorine, bromine and chlorinated and aromatic hydrocarbons will also dissolve X-HT foam. When questions on chemical resistance we recommend that a piece of the foam is evaluated in the anticipated chemical environment.

## **Applications**

The X-HT material can be used in the following market segments

Segment	Key feature	X-HT	Application
Automotive interior	Energy Absorption/weight saving	X-HT400R	Door liner / sun visor / rear parcel shelf
		X-HT200F	Head rest core
Boilers	Thermal strength	X-HT200F	Boilers housing
	Increased insulation at high temperature	X-HT400R	Solar heat units Boiling water delivery system
Horticulture	Multiple use of tray ( 5 years +)	X-HT400R	Tomato growing system, steam cleanable
	Steam cleanable	X-HT400R	Sterilisable Seed trays
Packaging	Weight saving	X-HT400R	LCD panels
	Microwave application	X-HT400R	Microwavable food packaging

**X-HT on request available in other EPS/PPO ratio's up too X-HT1000 = 50%EPS 50%PPO**

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